

#### Design and Research Center for Applied Industrial Technology

Quality manual: 12/06/2019

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Checked by: P. VARMENOT

Approved by: T. PENPENIC

La fiabilité de vos innovations



- Design and Research Center for Applied Industrial Technology
- Established in 1987
- Number of employees: 45
- Annual turnover 2018: 6.2 M€
- Quality system: ISO 9001 V2015
- Products: Engineering, test rigs for the aerospace, automotive and defense industries

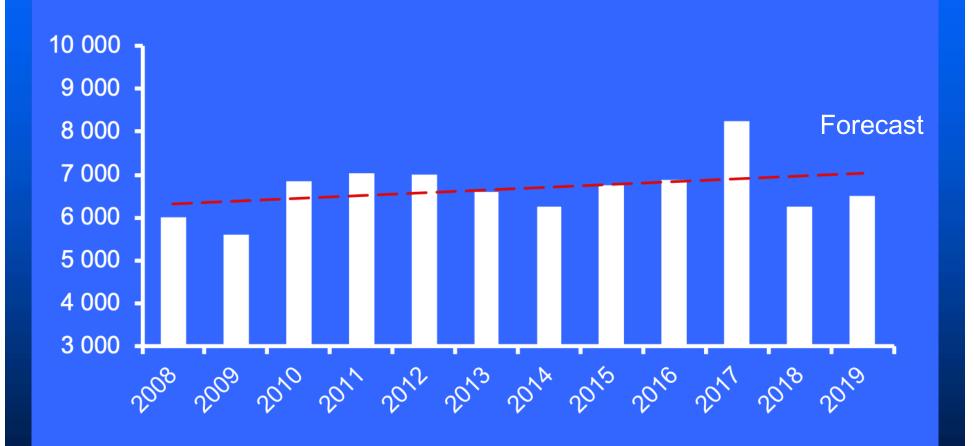
#### Premises



1000 m2 of offices and workshops near Marne La Vallée, conveniently located for access to the major trunk routes of the Île de France

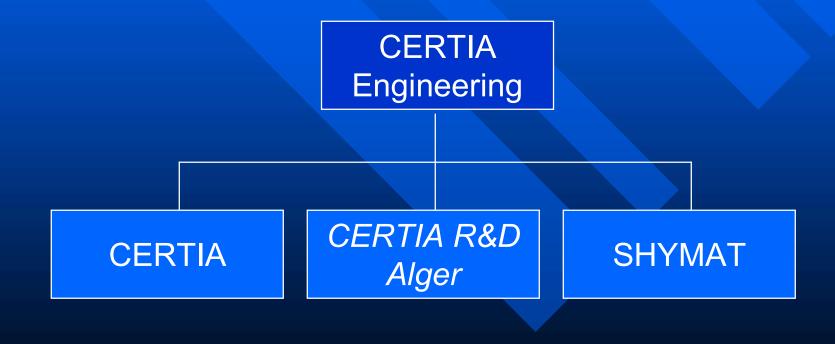
Address: ZA La VARENNE, 5 rue des Artisans 93196 NOISY le GRAND CEDEX Tel: 33 (0)1 43 00 90 20 Fax: 33 (0)1 43 00 79 80 Internet: www.certia.fr, certia@certia.fr

#### Annual Turnover



### **Company Shareholders**

CERTIA is 100% owned by a family holding company, which guarantees its complete independence.



### Subsidiary company

#### SHYMAT: An engineering and manufacturing company dedicated in hydraulics

- 14 rue des Oziers, 95 310 Saint Ouen L'aumône
- Activities:
  - Maintenance,
  - Design and manufacturing of hydraulic equipments,
  - Design and manufacturing of hydraulic test rigs,
  - Manufacturing of industrial pipework,
  - Trading in hydraulic components.

### Subsidiary company

#### CERTIA R&D: A research and development company

- Dar El Beida / Algiers / Algeria

#### Activities:

- Automatic software development and simulation,
- Process software development,
- Mechanical engineering.

#### Main clients

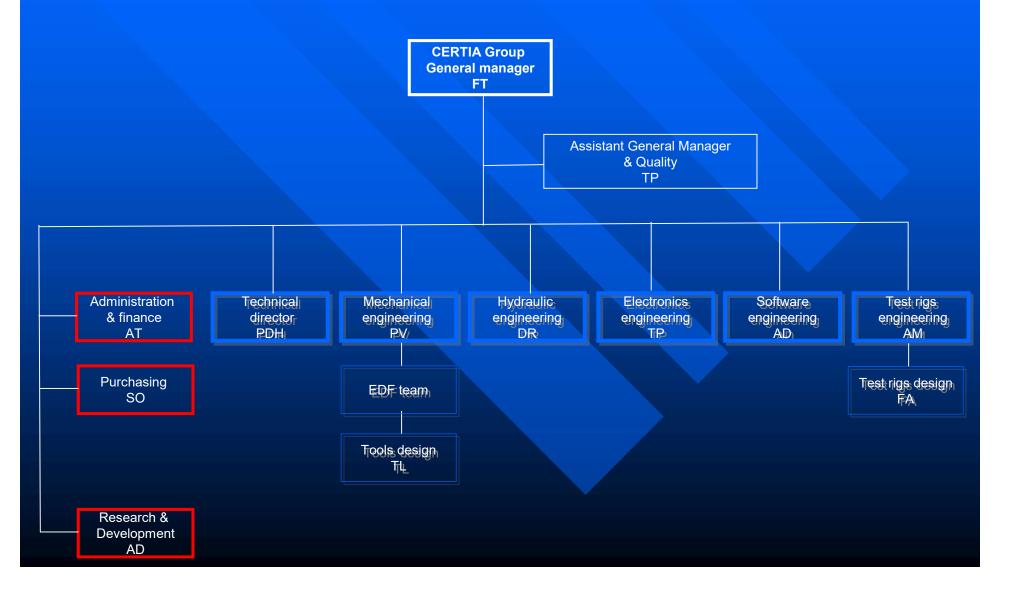
<u>Aérospace</u> ACB **Airbus France** Airbus UK **Airbus Helicopters** Air Algérie Air France Industries Artus **Circor Industria** ECE / Zodiac UTAS / Goodrich **UTAS / Ratier Figeac** Sabca Safran transmission systems Safran nacelles Safran landing systems Safran electronics & defense Safran aircraft engines Safran Maroc / Mexique / USA <u>Automotive</u>
 Bosch braking systems
 Cetim
 PSA
 Renault
 ILJIN (South Korea)
 Valéo

<u>Defense</u>
 Mécachrome
 Nexter Systems
 DGA

<u>Energy / environment:</u>
 EDF
 Westinghouse France
 Véolia

Industry: Arcil

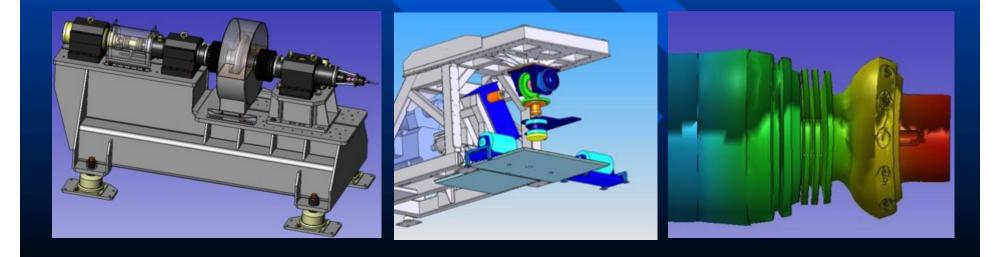
#### A multiclisciplinary team (Certia Group)



#### **Mechanical engineering**

CAD : CATIA V5, Solidworks, Autocad, ...
 FEA : Nastran / Cosmos
 Control : FARO laser tracker

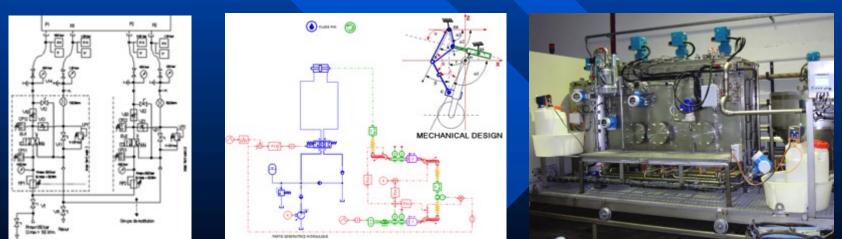
Activities : test rig frames, tooling, mechanical studies ...



### Hydraulic engineering

CAD : CATIA V5, Solidworks, Autocad, Visio...

- Calculation : AMESIM
- Control : Universal hydraulic test bench
- Activities : hydraulics manifolds, actuators, power units
- Fluids : Skydrol, mineral oil, fuel, water



#### **Electrical engineering**

- CAD : Autocad, Visio...
- Calculation : AMESIM
- Control : laboratory equipments
- Activities : electrical cabinets, measurement and acquisition cabinets, PLC ...
- Standards : CE, ATEX,



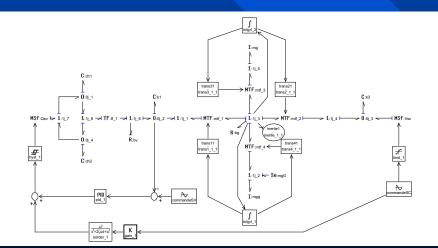
### **Electronics engineering**

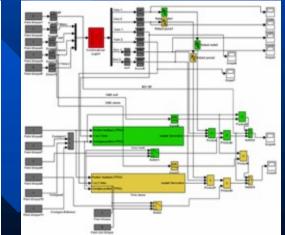
- CAD : Catia V5, Visio...
- Calculation & simulation : AMESIM
- Control : laboratory equipments
- Activities : generic control / command cabinet development



#### Automated systems engineering

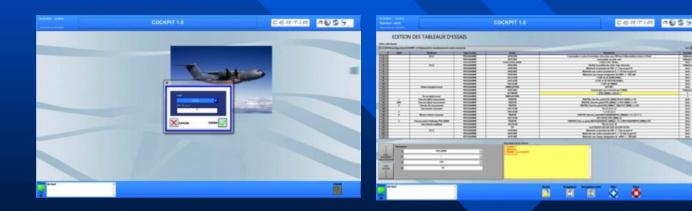
- Software : AMESIM, MATLAB, SIMULINK, STATEFLOW, XPC target
- Control : laboratory equipment,
- Activities : multi-disciplinary simulations / control loops design / real time computing





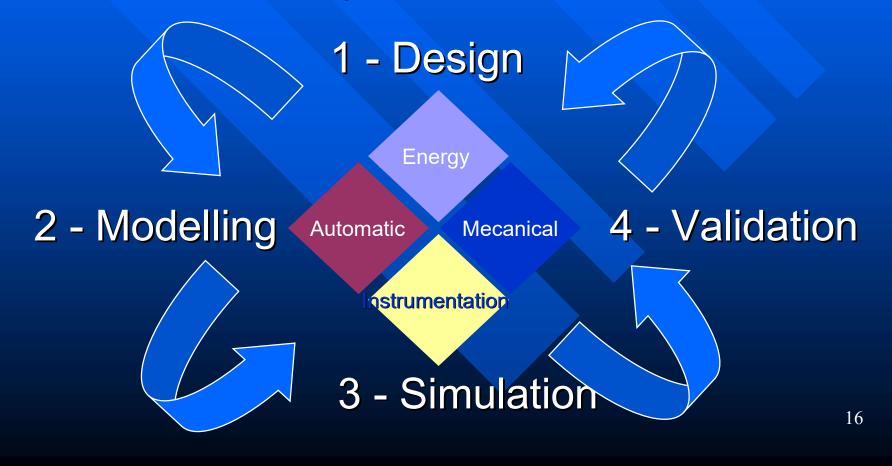
### Software engineering

- Test rigs control software : Cockpit
- Development platforms : LabVIEW, LabVIEW RT, NI Veristand, Teststand
- Activities : measurement, test, control and monitoring software for tests rigs
- Specificities : real time, FPGA, ARINC, AFDX , CAN...



#### Mecatronic

CERTIA's competitive advantage : a design and simulation computing platform



# Core business Engineering

- Technical assistance for EDF / UTO :
- CAD modelisation of complex environments,
- Maintenance operations simulation using VR tools,
- Maintenance studies,
- Mechanical calculation and expertise,
- Surveillance.
- Capacity : 40 000 hours / year

Processus : PS06-CONCEPTION + PS11-INTEGRATION & MISE AU POINT + PS12-INSTALLATION

# Core business Test rigs

CERTIA designs and produces test rigs of the following types:

- Characterization test rigs,
- Endurance test rigs,
- Acceptance test rigs,
- R&T test rigs.

Sectors of activity : Aerospace, Automotive, Defense.

 New rigs, refurbishing existing rigs, after-sales service and maintenance.

Standardised project management process making possible the development of a unique relationship with the client.

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# Core business Tooling

- Technical designs and produces the following equipements :
- Test equipments,
- Tools for manufacturing,
- Tools to assist assembly procedures.
- Sectors of activity : Aerospace & Automotive.



#### R&D is in our DNA

- Projects are conducted in partnership with university laboratories and major engineering institutions: Central School of Lille / INSA Toulouse / LAAS Toulouse
- The work of our R & D team has enabled us to develop new products in recent years such as: a modelling/simulation platform, electrical actuators, computer control units, etc.
- In 2018 there were some 19 900 hours of R & D work performed
   Main R&D projects : ASTIB, PANOPTES, GENERIC CONTROL CABINET

# Quality Management System

- CERTIA has been committed to a total quality approach since 1995
- CERTIA has been ISO 9001 certified since 1999:
- in the engineering, design, project management for production and installation and after-sales servicing of test rigs for industry.
- In the engineering, design, project management for the production of specialised mechanical equipment for industry.
- The progressive development of a organisation system and the measurement of its performance are regularly evaluated by management reviews.



### General policy statement

#### Our ambition for the period 2019-2021

- To become a leader on the test rigs global market,
- To increase our engineering activities.
- In order to achieve these objectives, CERTIA is committed to 3 major thrusts :
  - Developing high end solutions based on a strong R&D activity,
  - Developing international sales,
  - Making the company fully customer-oriented.

#### F. THELOT, CEO

# Satisfying the demands of our clients

Applying cost transparency and working on a objective cost

 Becoming involved with our clients in their development programm frameworks

 Making use of « cross engineering »practices for the benefit of our clients

Mitigating risks by the use of dedicated methods.





Documentary system



# **Detailed organogram**



# **Documentary system**

	Pyramide docum	entaire 03/09/2009
		FORMULAIRES ET MODELES
	<ul> <li>PROCESSUS</li> <li>PS01 Pilotage</li> <li>PS02 Back office</li> <li>PS03 Commercial</li> <li>PS04 Devis</li> <li>PS05 Lancement projet</li> <li>PS06 Conception</li> <li>PS07 Fabrication</li> <li>PS08 Approvisionnement</li> <li>PS09 Développement automatique</li> <li>PS11 Intégration et mise au point</li> <li>PS12 Installation sur le site client</li> <li>PR01 Maitrise des documents et des enregistrements</li> <li>PR02 Traitement des anomalies</li> <li>PR04 Action préventive</li> <li>PR05 Audit interme</li> </ul>	F02.01       Nomenclature.xlt         F03.01       NOTE_dot         F04.01       COMPTE_RENDU.dot         F05.01       Courrier.dot         F06.01       FAX.dot         F07       bon_de_commande.xls         F08.01       BL_bon_de_livraison.xlt         F09       OFFRECOMMERCIALE.xls         F10       nouveau_devis_XxxxxXxxls         F11.01       Planning.xlt         F12.01       PV_réception.dot         F13.01       Notice_Technique.dot         F14.01       Cahier_de_recette.dot         F15.01       FORMATION_Emargement.dot         F16.01       FORMATION_Evaluation.dot         F17.01       Présentation_ppt.pot         F18.01       Feuille_heures.xlt         F19.01       CONGES.dot         F19.01       CONGES.pdf         F20.01       Suivi_xxxxxt         F21.01       Liste_des_anomalies.xlt         F23.01       REMBOURSEMENT_DE_FRAIS_sHYMAT.xlt         F24.01       Ordre_de_miss.CERTIA.xlt         F25.01       AVANCE_sur_frais_CERTIA.xlt         F26.01       AVANCE_sur_frais_CERTIA.xlt         F28.01       Déclaration_CE.dot
INSTRUC	TIONS	F29.01 Déclaration_de_conformité.dot
IN03-01       Codification des /         IN03-02       Codification des /         IN05-01       Maîtrise des don'         IN05-02       Normes         IN05-03       Documents d'orig         IN05-04       Numérotation des /         IN05-05       Numérotation des /         IN06-02       EGQ Conception         IN06-03       EGQ Fabrication         IN06-04       EGQ Conception         IN06-05       EGQ Conception         hydrauliques       IN06-06         IN06-06       EGQ instrumenta	INUG-U7         EGQ Calculs par elements tinis páes informatiques           ine client         INUG-08         EGQ Maîtrise du produit foumi par le client           ine client         INUG-09         EGQ Transport, manutention, chargement, déchargement           ine client         INUG-09         EGQ Transport, manutention, chargement, déchargement           inécanique         INUG-10         EGQ Identification et traçabilité           inécanique         INUG-11         EGQ Contrôle à la réception           inécanique         INUG-12         Formation par CERTIA           inNo6-13         IBIan d'affaire         INUG-14           inNo8-04         Choix des fournisseurs         Simulation           inN08-01         Choix des fournisseurs         Simulation	Documents d'origine externe Normes Documents client Enregistrements

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#### I.T. Facilities

CAD work stations

- CAD: Catia V5, Solidworks, Autocad, Realworks, ...
- **FEA:** Nastran / Femap, Cosmos, RDM6
- Automated systems: Matlab / Simulink / XPcTarget / Stateflow / AMESIM
- Command/control development: LabVIEW / LabVIEW RT / NI Veristand / NI Teststand

### Workshop equipment

Skydrol 2x100kW hydraulic power pack
 FHS 90 kW hydraulic power pack

Multipurpose test rig for electrical actuators

Universal hydraulic test rig

Universal tensile test rig 200 KN

LASER FARO tracker

# Manufacturing organisation

CERTIA is working with a network of partner companies :

- For mechanical manufacturing,
- For manufacturing of hydraulic equipments (SHYMAT),
- For electrical manufacturing,
- For maintenance.

CERTIA exercises overall control of outsourced processes in conformity with the requirements of the ISO Standard 9001 V2008

#### Major aerospace programmes

- Airbus A330 NEO
- Airbus A350 XWB
- Airbus A400M
- Airbus A380
- Airbus A340-600
- Airbus A330
- Airbus A320
- MOET
- POA
- Actuation 2015
- ASTIB

- Comac C919
- Dassault Falcon F5X
- Learjet 85
- RRJ
- Eurocopter NH-90
- Eurocopter Tigre
- Eurocopter EC 175
- Bombardier CRJ 200

# Main experience in the aerospace field



# MLG A350 XWB Test Rig

Aerospace A350 XWB



# ILGSTR A400M Test Rig

Aerospace A400M



# AGB TP400 Load Test Rig

Aerospace A400M



# ETRAS A380 Test Rig

Aerospace A380



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# EMA Dev. test rig

Aerospace MOET



#### Palletised test rig



Aerospace A320

# Avionic cabinet

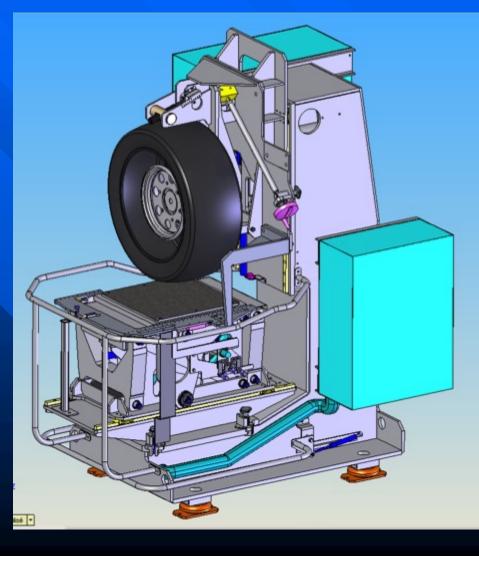


# Hydraulic power pack



# Tyre rigidity test rig

#### Automotive



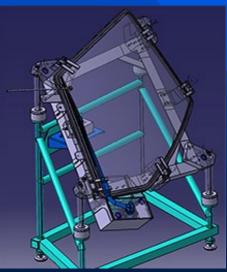
# SCIP1 platform for BOA

Defense



# Tooling engineering







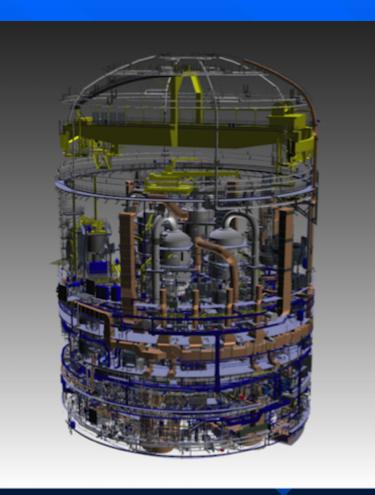








# Maintenance engineering



# Thank you !

Visit our website www.certia.fr